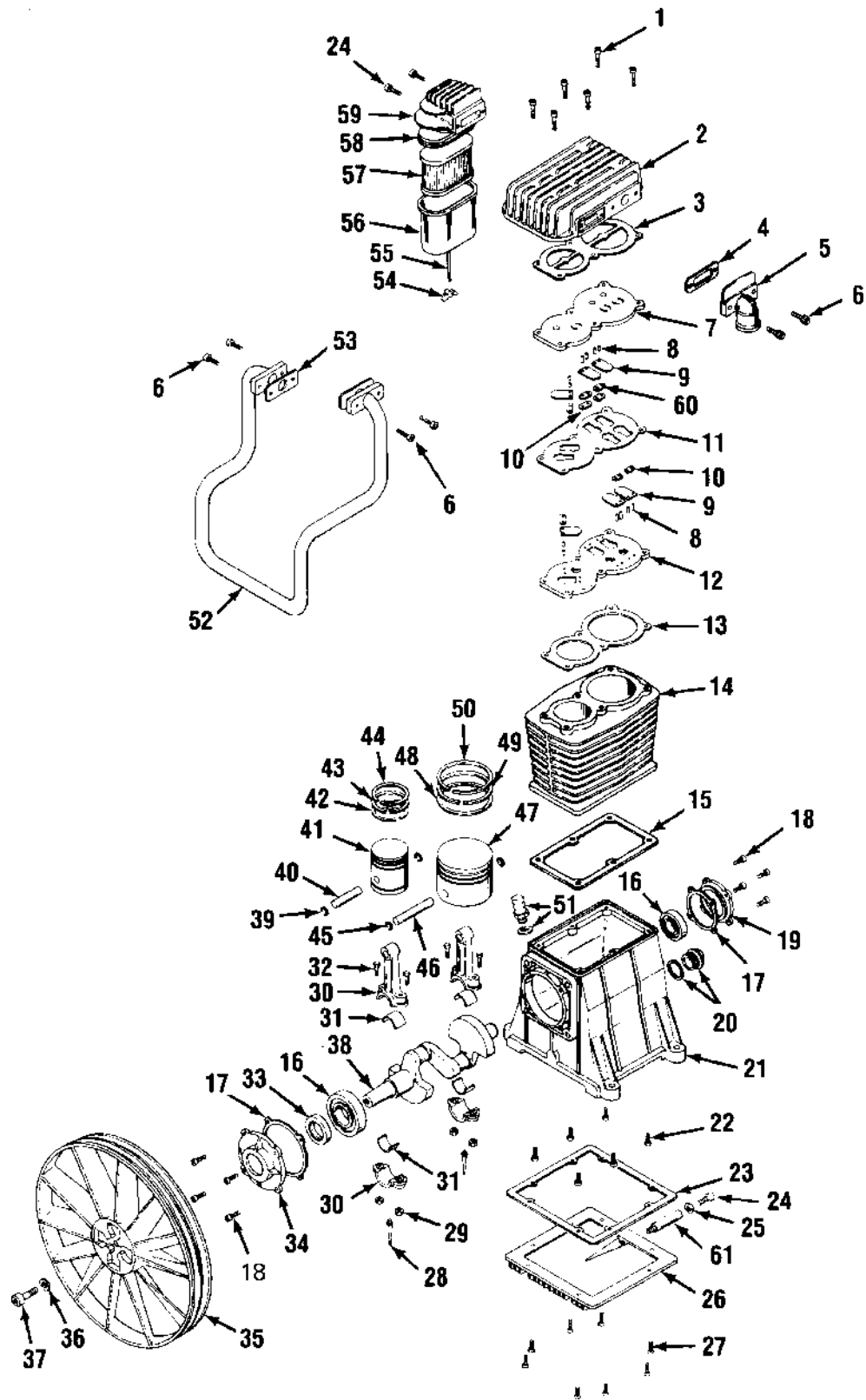


ABP-446-A



ABP-446-A (cont'd)

KEY			KEY		
NO.	PART NUMBER	DESCRIPTION	NO.	PART NUMBER	DESCRIPTION
1	ABP-9101594	Screw, head (6 used)	33	ABP-9163010	Crankshaft seal
2	ABP-4661400	Head	34	ABP-2060590	Rear end plate
3	ABP-4650400	Head gasket	35	ABP-4000100	Flywheel
4	ABP-2070200	Outlet gasket	36	ABP-9004008	Flat washer
5	ABP-2270101	Outlet casting	37	ABP-9110014	Screw, flywheel
6	ABP-9101254	Screw (6 used)	38	ABP-4661200	Crankshaft
● 7	—	Upper valve plate	* 39	ABP-9140050	Circlip, piston pin (2 used)
● 8	ABP-9153070	Valve screws (12 used)	* 40	ABP-4621200	Piston pin - HP
● 9	ABP-9007003	Valve (6 used)	* 41	ABP-4621100	Piston - HP
● 10	ABP-9008006	Valve retainers (6 used)	++ 42	ABP-9020086	Oil ring - HP
● 11	ABP-4640301	Valve plate gasket - inner	++ 43	ABP-9020053	Lower compression ring - HP
● 12	—	Lower valve plate	++ 44	ABP-9020023	Upper compression ring - HP
13	ABP-4650300	Valve plate gasket - outer	+ 45	ABP-9140050	Circlip, piston pin (2 used)
14	ABP-4630000	Cylinder	+ 46	ABP-4622200	Piston pin - LP
15	ABP-4050200	Cylinder gasket	+ 47	ABP-4622100	Piston - LP
16	ABP-8227092	Main bearings (2 used)	■ 48	ABP-9020087	Oil ring - LP
17	ABP-2050500	End plate gasket (2 used)	■ 49	ABP-9020054	Lower compression ring - LP
18	ABP-9101094	Screws (8 used)	■ 50	ABP-9020024	Upper compression ring - LP
19	ABP-2060690	Front end plate	51	ABP-9024011	Oil filter plug assembly
20	ABP-9022001	Sight glass assembly	52	ABP-4662000	Intercooler
21	ABP-4060100	Crankcase	53	ABP-4650600	Intercooler gasket (2 used)
22	ABP-9107254	Screw (6 used)	54	ABP-9126021	Wing nut
23	ABP-4050100	Base plate gasket	55	ABP-9011010	Filter cover screw
24	ABP-9101154	Screw (3 used)	56	ABP-2081200	Filter cover
25	ABP-9162010	Drain plug seal	57	ABP-2081100	Filter cartridge
26	ABP-4060300	Base plate	58	ABP-2081300	Filter cover cap
27	ABP-9103104	Screw, base plate (8 used)	59	ABP-2080100	Filter casting
28	ABP-9014003	Oil dipper (2 used)	● 60	ABP-9083083	Spacer (2 used)
29	ABP-9128234	Nut, connecting rod screw (4 used)	61	ABP-9053203	Drain Extension
30	ABP-4011100	Connecting rod (2 used)			
31	ABP-9013011	Split bearing (4 used)			
32	ABP-9106184	Screw, connecting rod (4 used)			

- ABP-4940050 Valve Plate Kit, includes items 7 through 12, and 60.
- * ABP-4621050 Piston Kit - HP, includes items 39, 40 and 41; can only be purchased in kit.
- + ABP-4622050 Piston Kit - LP, includes items 45, 46 and 47; can only be purchased in kit.
- ++ ABP-4623050 Piston Ring Kit - HP, includes items 42, 43 and 44; can only be purchased in kit.
- ABP-4624050 Piston Ring Kit - LP, includes items 48, 49 and 50; can only be purchased in kit.